

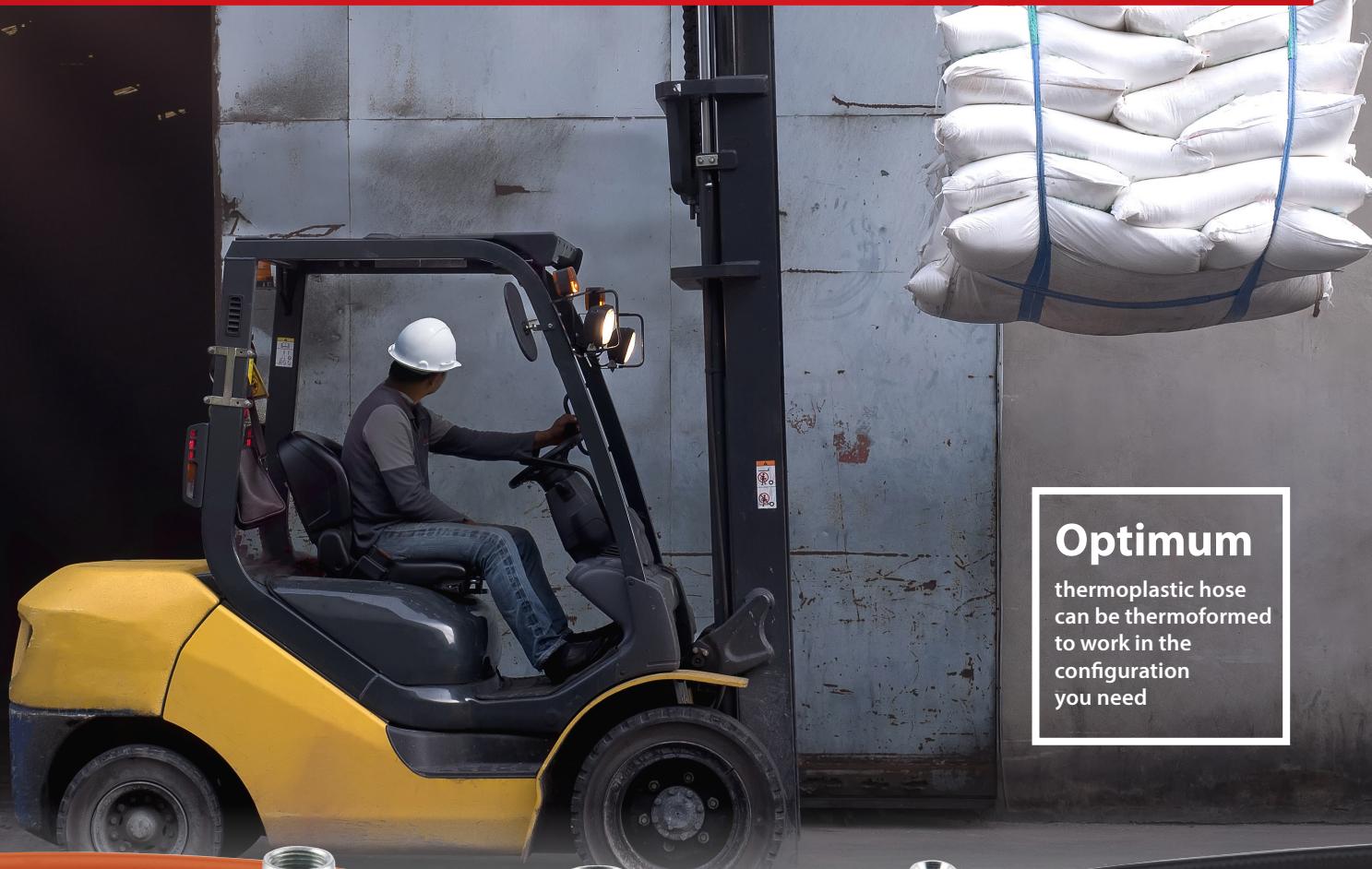
ENGINEERING  
TOMORROW



Synflex Optimum by Danfoss

# Design **reimagined**

Thermoplastic hydraulic hose and fittings



## Optimum

thermoplastic hose  
can be thermoformed  
to work in the  
configuration  
you need



**Synflex Optimum**  
by Danfoss

[www.danfoss.com](http://www.danfoss.com)



# Empowering without limitations

Higher performing. More configurations.

**Synflex Optimum** by Danfoss **3TR7N**

Synflex Optimum by Danfoss' thermoplastic hydraulic hoses and fittings empower OEMs to reimagine design. Our system engineered portfolio offers streamlined product configurations that make it easy to find the perfect combination for every application. Our commitment to innovation includes the design and technical support needed to develop more efficient, safe, and productive systems.



### 100R7

3TR7 / 3TR7N Non-conductive

### 100R8

3TR8 / 3TR8N Non-conductive

### 100R18

3TR18CT



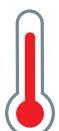
#### UV / Ozone protection

The thermoplastic polyurethane and polyester outer-cover resists ozone, ultraviolet light, and aging



#### Easier routing and installation

Reformulated nonstick cover requires 50% less routing force, improved kink resistance, and compact fittings for improved routing



#### Temperature resistance

Improved hose functionality over a wide temperature range from 40°C (-40°F) to +100°C (212°F)



#### Custom thermoforming

Ability to mold into configurations that match system design



#### Higher abrasion resistance

The new TPU and polyester cover increases abrasion resistant by 10%



#### Powerful performance

Lift and handle heavy loads with hose power ranges extending from 1,015 psi to 5,000 psi



#### Chemical resistance

Thermoplastic composition paired with nylon lining prevents absorption of most oils and hydraulic fluids



#### Flexible design

Lightweight hose design drives performance efficiencies, reducing vehicle power requirements



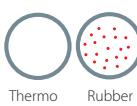
#### Lighter weight

Synthetic reinforced thermoplastic hoses are about 2x lighter than equivalent wire-braided rubber hoses



#### Bonding capabilities

Synflex thermoplastic hoses can be permanently joined without the use of any mechanical devices



#### System cleanliness

Thermoplastic hose will not degrade or create contaminants in filters and valves helping you maintain a clean system



#### Noise reduction

Special reinforcements on the thermoplastic hoses help reduce machine noise

## Fittings



100R7    100R8    100R18

### 4TA series

The optimized one-piece fitting crimps directly to Synflex 100R7, 100R8 and 100R18 hoses for the most robust economic connection



100R7    100R8

### 1A / Z series (with sleeve)

Leverage Danfoss' bestselling or existing high volume fitting on 100R7 and 100R8 hoses by adding a sleeve



100R7

### 901/902 series

Field attachable reusable fitting that can be assembled with hand tools made specifically for R7 hose

# SAE 100R7 Thermoplastic hose

## 3TR7

Synflex Optimum by Danfoss **3TR7**



## 3TR7N Non-conductive

Synflex Optimum by Danfoss **3TR7N**



92.2 ANSI (-4 thru -10)

Part #	Hose I.D.		Hose O.D. (nominal)		Working Pressure		Min. Burst Pressure		Min. Bend Radius		Weight					
	mm	in	mm	in	bar	psi	bar	psi	mm	in	kg/m	lbs/ft				
3TR7-02	3,2	0.12	8,5	0.33	210	3050			840	12200	12,7	0.50	0,04	0.03		
3TR7-03 3TR7N-03	4,8	0.19	10,8	0.43	210	3050	210	3050	840	12200	19,0	0.75	0,07	0.05		
3TR7-04 3TR7N-04	6,4	0.25	12,5	0.49	210	3050	210	3050	759	11000	31,8	1.25	0,09	0.06		
3TR7-05 3TR7N-05	7,9	0.31	14,6	0.57	175	2550	175	2550	207	3000	690	10000	38,1	1.50	0,13	0.08
3TR7-06 3TR7N-06	9,8	0.39	16,5	0.65	157	2300	157	2300	207	3000	621	9000	50,8	2.00	0,15	0.10
3TR7-08 3TR7N-08	12,7	0.50	20,8	0.82	140	2050	140	2050	207	3000	621	9000	69,9	2.75	0,21	0.14
3TR7-10 3TR7N-10	16,0	0.63	23,6	0.93	105	1525	105	1525	140	2050	421	6100	101,6	4.00	0,24	0.16
3TR7-12 3TR7N-12	19,0	0.75	26,4	1.04	86	1250	86	1250			348	5000	127,0	5.00	0,26	0.17
3TR7-16 3TR7N-16	25,4	1.00	33,7	1.33	69	1000	69	1000			280	4000	190,5	7.50	0,40	0.27

### Operating temperature

**For oil-based fluids:** -40°C to +100°C (-40°F to +212°F)

**For water-based fluids:** -40°C to +66°C (-40°F to +150°F)

### 3TR7 supersedes

3130, 3160

### 3TR7N supersedes

3740, 37AL

### Approved fittings



4TA series



1A/Z series  
with sleeve  
(FF91064)



901/902 series

### Inner tube

Nylon

### Reinforcement:

1 textile braid

### Cover

Nonstick polyurethane

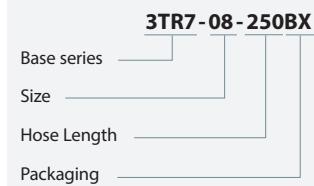
3TR7 perforated

3TR7N non-perforated

### Typical platforms

- Agriculture
- Horticulture
- Chemical transfer
- Foam systems
- Food processing
- Forestry delimber
- General construction
- General hydraulic systems
- Lubrication systems
- Marine steering
- Utility vehicles and pickers
- Rescue apparatus and tools
- Water jetter drain/sewer

### How to order/ part # structure



**BC:** continuous length in box

**BX:** 2 lengths per box, no length less than 20 ft.

**RL:** random length reel,  
2 lengths per reel, no length less than 20 ft.

**R:** continuous length on reel

# SAE 100R8 Thermoplastic hose

## 3TR8

Synflex Optimum by Danfoss **3TR8**



## 3TR8N Non-conductive

Synflex Optimum by Danfoss **3TR8N**



Part #	Hose I.D.		Hose O.D. (nominal)		Working Pressure		Min. Burst Pressure		Min. Bend Radius		Weight	
	mm	in	mm	in	bar	psi	bar	psi	mm	in	kg/m	lbs/ft
3TR8-04	6,4	0.25	15,0	0.59	350	5100	1400	20400	38,1	1.50	0,16	0.11
3TR8N-04					350	5100	1400	20400				
3TR8-06	9,5	0.38	19,0	0.75	280	4050	1120	16200	57,2	2.25	0,23	0.15
3TR8N-06					280	4050	1120	16200				
3TR8-08	12,7	0.50	22,8	0.90	245	3550	980	14200	76,2	3.00	0,29	0.20
3TR8N-08					245	3550	980	14200				
3TR8-12	19,0	0.75	28,8	1.13	157	2300	628	9200	114,3	4.50	0,38	0.25
3TR8N-12					157	2300	628	9200				
3TR8-16	25,4	1.00	36,2	1.43	140	2050	560	8200	196,9	7.75	0,57	0.38
3TR8N-16					140	2050	560	8200				

### Operating temperature

**For oil-based fluids:** -40°C to +100°C (-40°F to +212°F)

**For water-based fluids:** -40°C to +66°C (-40°F to +150°F)

### Approved fittings

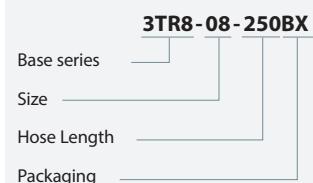


4TA series



1A/Z series  
with sleeve  
(FF91064)

### How to order/ part # structure



**BC:** continuous length in box

**BX:** 2 lengths per box, no length less than 20 ft.

**RL:** random length reel,  
2 lengths per reel, no length less than 20 ft.

**R:** continuous length on reel

### 3TR8 supersedes

3R80

### 3TR8N supersedes

3E80

# SAE 100R18 Thermoplastic hose

## 3TR18CT

Synflex Optimum by Danfoss **3TR18CT**



### Inner tube

Polyester

### Reinforcement

2 textile braid

### Cover

Nonstick polyester

3TR18CT perforated

### Typical platforms

- Agriculture
- Horticulture
- Chemical and gas transfer
- Forestry delimber
- Forklifts
- Freezer applications
- General construction
- General hydraulics
- Lubrication systems
- Machine tools and robotics
- Portable hydraulic tools

Part #	Hose I.D.	Hose O.D. (nominal)	Working Pressure	Min. Burst Pressure	Min. Bend Radius	Weight
	mm in	mm in	bar psi	bar psi	mm in	kg/m lbs/ft
3TR18CT-04	6,4 0.25	12,2 0.48	210 3050	840 12200	31,8 1.25	0,09 0.06
3TR18CT-05	7,9 0.31	14,8 0.58	210 3050	840 12200	38,1 1.50	0,15 0.10
3TR18CT-06	9,5 0.38	16,8 0.66	210 3050	840 12200	50,8 2.00	0,16 0.11
3TR18CT-08	12,7 0.50	21,6 0.85	210 3050	840 12200	69,9 2.75	0,25 0.17
3TR18CT-10	15,9 0.62	26,8 1.06	210 3050	840 12200	101,6 4.00	0,41 0.28

### Operating temperature

For oil-based fluids: -54°C to +94°C (-65°F to +200°F)

For water-based fluids: -54°C to +66°C (-65°F to +150°F)

### Approved fittings



### 3TR18CT supersedes

30CT

### How to order/ part # structure

**3TR18CT-08-250BX**

Base series

Size

Hose Length

Packaging

**BC:** continuous length in box

**BX:** 2 lengths per box, no length less than 20 ft.

**RL:** random length reel,  
2 lengths per reel, no length less than 20 ft.

**R:** continuous length on reel

# Multi-line capabilities

Available to bond up to 6 lines, see examples below of twin-line for each hose series.

## 3TR7 Twin-line



Part #	Number of hose
3TR7-04-2-250BX	2
3TR7-05-2-250BX	2
3TR7-06-2-250BX	2
3TR7-08-2-250BX	2
3TR7-10-2-250BX	2
3TR7-12-2-250BX	2
3TR7-16-2-250BX	2

## 3TR7N Twin-line Non-conductive



Part #	Number of hose
3TR7N-04-2-250BX	2
3TR7N-05-2-250BX	2
3TR7N-06-2-250BX	2
3TR7N-08-2-250BX	2
3TR7N-10-2-250BX	2
3TR7N-12-2-250BX	2
3TR7N-16-2-250BX	2

## 3TR8 Twin-line



Part #	Number of hose
3TR8-04-2-250BX	2
3TR8-06-2-250BX	2
3TR8-08-2-250BX	2
3TR8-12-2-250BX	2
3TR8-16-2-250BX	2

## 3TR8N Twin-line Non-conductive



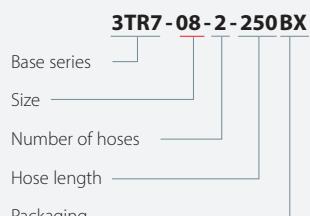
Part #	Number of hose
3TR8N-04-2-250BX	2
3TR8N-06-2-250BX	2
3TR8N-08-2-250BX	2
3TR8N-12-2-250BX	2
3TR8N-16-2-250BX	2

## 3TR18CT Twin-line



Part #	Number of hose
3TR18CT-04-2-250BX	2
3TR18CT-05-2-250BX	2
3TR18CT-06-2-250BX	2
3TR18CT-08-2-250BX	2
3TR18CT-10-2-250BX	2

### How to order/part # structure



- BC:** continuous length in box
- BX:** 2 lengths per box, no length less than 20 ft.
- RL:** random length reel, 2 lengths per reel, no length less than 20 ft.
- R:** continuous length on reel

# Synflex Optimum 4TA fittings

## Designed for efficiency

Over 500+ combinations  
of terminal ends



## Best-in-class features come standard

### Seamless compatibility

Synflex Optimum fittings are optimized to work together with Synflex Optimum thermoplastic hydraulic hoses

### Single piece design

Synflex Optimum 4TA fittings follow a simple one-piece design that reduces matching errors during assembly, eliminates brazing failure risks, and lowers assembly time

### Captive nut

A captive nut eliminates the weak spots found in other fittings and it evenly distributes the force applied during assembly, helping prevent cracks and leaks that halt workflows and lead to unplanned downtime

### Easy assembly

Easier insertion, less force needed during assembly to push fitting onto hose

### More configurations

Over 500+ combinations of terminal ends

## Designed for ease of use

### Smaller profile

They have a compact design and smaller profile making it easier for routing and assembly installation, especially in tight spaces

New compact design and smaller profile



### Easy identification

Part numbers printed on fittings for easy identification

## Designed to last

### Corrosion resistance

Dura-Kote™ plating comes standard in our Synflex Optimum fittings. Dura-Kote plating delivers up 3x the corrosion protection on carbon steel fittings as compared to competitive hose fittings and provides up to 1,000 hours of corrosion resistance. This is a huge step forward in metal fitting corrosion protection.



Corrosion comparison after 650 hours of exposure to salt spray testing

# 4TA fittings numbering system

Complete nipple part number:

**4T A 12 FJ A 16 \_**

Product Group \_\_\_\_\_

4T = one piece non-skive braided fitting

Material stock code \_\_\_\_\_

A = inch hex stock or metric equivalent

Terminal end connection size\* \_\_\_\_\_

Terminal end connection code \_\_\_\_\_

BG = BSP 60° (swivel) with O-ring (BS5200)

CB = SAE 37° Male flare bulkhead (with jam nut)

DL = DKO female swivel light duty

FJ = SAE JIC 37° Female swivel

FP = NPTF Female pipe

FR = ORS Female swivel

MB = Male O-ring boss (ORB)

MC = Male STC

MJ = SAE JIC 37° male rigid

MP = Male pipe rigid

MR = ORS male

NR = ORS Female with non-slide back nut

PF = Female pipe swivel

PS = Male pipe swivel

SP = NPSM female pipe swivel

ZB = NPSM Bulkhead with Grease Zerk and Jam Nut

ZP = Zerk male tapered

Terminal end connecting configuration \_\_\_\_\_

If nipple has a straight configuration,  
then this position collapses

A = 45°              D = 22 1/2°      H = 110°

B = 90°, standard      E = 67 1/2°  
or short drop      F = 30°

C = 90° long drop      G = 60°

Hose size\* \_\_\_\_\_

Material designation \_\_\_\_\_

C = stainless steel, if fitting is zinc plated carbon  
steel (standard), this position collapses.

\* When ordering sizes 3, 4, 5, 6 and 8 the part number requires only single digits

# 4TA core and reusable fittings

## 4TA fittings ▶

### CB

JIC 37° male flare  
bulkhead (with jam nut)



### DL

DKO female swivel  
(light duty)



### FJ

JIC/37° female swivel



#	Hose	Thread
4TA2FJ2	2	5/16-24
4TA3FJ2	2	3/8-24
4TA4FJ2	2	7/16-20
4TA4FJ3	3	7/16-20
4TA5FJ3	3	1/2-20
4TA4FJ4	4	7/16-20
4TA4FJ6	6	7/16-20
4TA5FJ4	4	1/2-20
4TA5FJ5	5	1/2-20
4TA5FJ6	6	1/2-20
4TA6FJ4	4	9/16-18
4TA6FJ5	5	9/16-18
4TA6FJ6	6	9/16-18
4TA8FJ6	6	3/4-16
4TA8FJ8	8	3/4-16
4TA10FJ8	8	7/8-14
4TA12FJ8	8	1 1/16-12
4TA12FJ10	10	1 1/16-12
4TA12FJ12	12	1 1/16-12
4TA16FJ16	16	1 5/16-12

### FJA

JIC/37° female swivel,  
45° tube elbow



#	Hose	Thread
4TA4FJA3	-03	7/16-20
4TA4FJA4	-04	7/16-20
4T6FJA5	-05	9/16-18
4TA6FJA6	-06	9/16-18
4TA8FJA6	-06	7/8-14
4TA8FJA8	-08	3/4-16
4TA10FJA8	-08	7/8-14

### FJB

JIC/37° female  
swivel, 90° elbow



#	Hose	Thread
4TA4FJB2	-02	7/16-20
4TA4FJB3	-03	7/16-20
4TA4FJB4	-04	7/16-20
4TA5FJB4	-04	1/2-20
4TA6FJB4	-04	9/16-18
4T6FJB5	-05	9/16-18
4TA6FJB6	-06	9/16-18
4TA8FJB6	-06	3/4-16
4TA8FJB8	-08	3/4-16
4TA10FJB8	-08	1 7/8-12
4TA12FJB12	-12	1 1/16-12

### FJC

JIC/37° female swivel,  
90° long drop tube  
elbow



#	Hose	Thread
4TA4FJC4	-04	7/8-14
4TA6FJC6	-06	9/16-18
4TA8FJC6	-06	3/4-16
4TA8FJC8	-08	3/4-16
4TA10FJC8	-08	7/8-14

### FP

NPTF female pipe



#	Hose	Thread
4TA4FP4	-04	1/4-18
4TA8FP8	-08	1/2-14

### FR

Female ORS  
swivel



#	Hose	Thread
4TA4FR2	-02	9/16-18
4TA4FR4	-04	9/16-18
4TA6FR4	-04	11/16-16
4TA6FR6	-06	11/16-16
4TA8FR6	-06	13/16-16
4TA8FR8	-08	13/16-16
4TA10FR8	-08	1-14
4TA10FR10	-10	1-14
4TA12FR12	-12	1 3/16-12

### FRA

Female ORS swivel,  
45° tube elbow



#	Hose	Thread
4TA4FRA4	-04	9/16-18
4TA6FRA6	-06	11/16-12

### FRB

Female ORS swivel,  
90° tube elbow  
short drop



#	Hose	Thread
4TA4FRB2	-02	9/16-18
4TA4FRB4	-04	9/16-18
4TA6FRB4	-04	11/16-16
4TA6FRB6	-06	11/16-16
4TA8FRB8	-08	13/16-12

### GB

Male cone, 60° Block



#	Hose	Thread
4TA6BGB6	-06	3/8-19

### MB

Male straight thread  
o-ring rigid



#	Hose	Thread
4TA4MB3	-03	7/16-20
4TA4MB4	-04	7/16-20
4TA5MB4	-04	1/2-20
4TA6MB4	-04	9/16-18
4TA6MB5	-05	1/2-20
4TA6MB6	-06	9/16-18
4TA8MB6	-06	3/4-16

## MC

Male STC



#	Hose	Thread
4TA10MCA8	-08	-10
4TA10MCB8	-08	-10
4TA10MC8	-08	-10
4TA8MCB8	-08	-08
4TA8MC8	-08	-08
4TA6MCA6	-06	-06
4TA6MCB6	-06	-06
4TA6MC6	-06	-06
4TA6MC4	-04	-06
4TA6MCA4	-04	-06
4TA6MCB4	-04	-06
4TA12MCB12	-12	-12
4TA12MC12	-12	-12
4TA10MC10	-10	-10

## MJ

JIC/37° male rigid



#	Hose	Thread
4TA4MJ3	-03	7/16-20
4TA4MJ4	-04	7/16-20
4TA5MJ4	-04	1/2-20
4TA5MJ5	-05	1/2-20
4TA6MJ4	-04	9/16-18
4TA6MJ5	-05	9/16-18
4TA6MJ6	-06	9/16-18
4TA8MJ6	-06	3/4-16
4TA8MJ8	-08	3/4-16
4TA10MJ8	-08	7/8-14

## MP

N.P.T.F. male pipe rigid



#	Hose	Thread
4TA2MP2	-02	1/8-27
4TA4MP2	-02	1/4-18
4TA2MP3	-03	1/8-27
4TA4MP3	-03	1/4-18
4TA2MP4	-04	1/8-27
4TA4MP4	-04	1/4-18
4T4MP5	-05	1/4-18
4TA4MP6	-06	1/4-18
4TA6MP4	-04	3/8-18
4T6MP5	-05	3/8-18
4TA6MP6	-06	3/8-18
4TA6MP8	-08	3/8-18
4TA8MP6	-06	1/2-14
4TA8MP8	-08	1/2-14
4TA12MP12	-12	3/4-14
4TA16MP16	-16	1-11 1/2

## MR

ORS Male



#	Hose	Thread
4TA4MR4	-04	9/16-18
4TA6MR6	-06	11/16-16
4TA8MR6	-06	13/16-16
4TA8MR8	-08	13/16-16

## NR



ORS female with non-slide back nut

#	Hose	Thread
4TA6NR6	-06	1 11/16-16
4TA10NR10	-10	1-14

## PF



Female pipe swivel

#	Hose	Thread
4TA4PF2	-02	1/4-18
4TA2PF3	-03	1/8-27
4TA4PF4	-04	1/4-18
4TA6PF6	-06	3/8-18

## PS



N.P.T.F. male pipe swivel

#	Hose	Thread
4TA2PS2	-02	1/8-27
4TA4PS4	-04	1/4-18
4TA4PS5	-05	1/4-18
4TA6PS6	-06	3/8-18
4TA8PS8	-08	1/2-14
4TA12PS12	-12	3/4-14

## SP



NPSM female pipe swivel

#	Hose	Thread
4TA4SP4	-04	1/4-18
4TA6SP6	-06	3/8-18
4TA8SP8	-08	1/2-14
4TA16SP16	-16	1-11 1/2

## ZB

NPSM Bulkhead with Grease Zerk and Jam Nut



#	Hose	Thread
4TA2ZB2	-02	1/8-27
4TA2ZB3	-03	1/4-28

## ZP

Zerk Male Tapered



#	Hose	Thread
4TA2ZP2	-02	1/4-28
4TA2ZP3	-03	1/4-28

## Reusable fittings



Male Pipe Swivel

#	Hose	Thread
90102-021400-0	-02	1/8-27

Male Pipe Rigid



#	Hose	Thread
90102-021000-0	-02	1/8-27
90203-041000-0	-03	1/4-28

Female JIC Swivel



#	Hose	Thread
90102-035500-0	-02	3/8-24
90102-045400-0	-02	7/16-20
90203-045400-0	-03	7/16-20

# Tooling reference

100R7 100R8 100R18



T-400

Dash size	Part type	Part number	Fitting				4TA		1A/Z w/ sleeve (FF91064)		
			Hose	3TR7	3TR7N	3TR8	3TR8N	3TR18CT	3TR7	3TR7N	3TR8
-02	Machine Bowl	T-400-8	X								
	Collet	ET1000DC-M065S	X								
	Spacer Ring	ET313SR-120D	X								
-03	Machine Bowl	T-400-8	X	X							
	Collet	ET1000DC-M095S	X	X							
	Spacer Ring	T-400-10	X	X							
-04	Machine Bowl	T-400-8	X	X	X	X	X	X	X	X	
	Collet	T-400-109C	X	X	X	X	X	X			
	Collet	T-400-121C							X	X	
	Spacer Ring	T-400-37						X			
	Spacer Ring	ET313SR-045A	X	X							
-05	Spacer Ring	ET1000SR-M190D			X	X					
	Spacer Ring	T-400-46							X	X	
	Machine Bowl	T-400-8	X	X				X			
	Collet	T-400-121C	X	X				X			
	Spacer Ring	ET1000SR-M190D						X			
-06	Spacer Ring	T-400-47R	X	X							
	Machine Bowl	T-400-8	X	X	X	X	X	X	X	X	X
	Collet	T-400-110C	X	X	X	X	X				
	Collet	ET401DC-M195S							X	X	X
	Spacer Ring	ET1000SR-M100A						X			
	Spacer Ring	ET313SR-045A	X	X							
	Spacer Ring	ET313SR-060D			X	X					
-08	Spacer Ring	T-400-37							X	X	
	Spacer Ring	T-400-10									X
	Machine Bowl	T-400-8	X	X	X	X	X	X	X	X	X
	Collet	T-400-41C	X	X	X	X	X				
	Collet	ET401DC-M230S							X	X	X
-10	Spacer Ring	ET1000SR-M265D						X			
	Spacer Ring	ET1000SR-M190D	X	X							
	Spacer Ring	ET1000SR-M395D			X	X					
	Spacer Ring	T-400-62									X
	Spacer Ring	T-400-10							X	X	

■ 100R7 ■ 100R8 ■ 100R18



T-460



T-462



T-465



Dash size	Part type	Fitting	4TA				1A/Z w/ sleeve (FF91064)				
		Hose	3TR7	3TR7N	3TR8	3TR8N	3TR18CT	3TR7	3TR7N	3TR8	3TR8N
		Part number									
-02	Machine Bowl	Integrated	X								
	Collet	ET1000DC-M065S	X								
	Spacer Ring	ET313SR-120D	X								
-03	Machine Bowl	Integrated	X	X							
	Collet	ET1000DC-M095S	X	X							
	Spacer Ring	T-400-10	X	X							
-04	Machine Bowl	Integrated	X	X	X	X	X	X	X		
	Collet	T-400-109C	X	X	X	X	X				
	Collet	T-400-121C						X	X		
	Spacer Ring	T-400-37					X				
	Spacer Ring	ET313SR-045A	X	X							
	Spacer Ring	ET1000SR-M190D			X	X					
	Spacer Ring	T-400-46						X	X		
-05	Machine Bowl	Integrated	X	X			X				
	Collet	T-400-121C	X	X			X				
	Spacer Ring	ET1000SR-M190D					X				
	Spacer Ring	T-400-47R	X	X							
-06	Machine Bowl	Integrated	X	X	X	X	X	X	X	X	
	Collet	T-400-110C	X	X	X	X	X				
	Collet	ET401DC-M195S						X	X	X	
	Spacer Ring	ET1000SR-M100A					X				
	Spacer Ring	ET313SR-045A	X	X							
	Spacer Ring	ET313SR-060D			X	X					
	Spacer Ring	T-400-37						X	X		
-08	Spacer Ring	T-400-10								X	
	Machine Bowl	Integrated	X	X	X	X	X	X	X	X	
	Collet	T-400-41C	X	X	X	X	X				
	Collet	ET401DC-M230S						X	X	X	
	Spacer Ring	ET1000SR-M265D					X				
	Spacer Ring	ET1000SR-M190D	X	X							
	Spacer Ring	ET1000SR-M395D			X	X					
	Spacer Ring	T-400-62						X	X		
	Spacer Ring	T-400-10								X	

# Tooling reference

100R7 100R8 100R18



T-420



		Fitting	4TA				1A/Z w/ sleeve (FF91064)				
		Hose	3TR7	3TR7N	3TR8	3TR8N	3TR18CT	3TR7	3TR7N	3TR8	3TR8N
Dash size	Part type	Part number									
-02	Machine Bowl	T-420-26	X								
	Adapter Bowl	T-420-25	X								
	Collet	ET1000DC-M065S	X								
	Spacer Ring	ET313SR-120D	X								
-03	Machine Bowl	T-420-26	X	X							
	Adapter Bowl	T-420-25	X	X							
	Collet	ET1000DC-M095S	X	X							
	Spacer Ring	T-400-10	X	X							
-04	Machine Bowl	T-420-26	X	X	X	X	X	X	X		
	Adapter Bowl	T-420-25	X	X	X	X	X	X	X		
	Collet	T-400-109C	X	X	X	X	X				
	Collet	T-400-121C						X	X		
	Spacer Ring	T-400-37					X				
	Spacer Ring	ET313SR-045A	X	X							
	Spacer Ring	ET1000SR-M190D			X	X					
-05	Spacer Ring	T-400-46						X	X		
	Machine Bowl	T-420-26	X	X			X				
	Adapter Bowl	T-420-25	X	X			X				
	Collet	T-400-121C	X	X			X				
	Spacer Ring	ET1000SR-M190D					X				
-06	Spacer Ring	T-400-47R	X	X							
	Machine Bowl	T-420-26	X	X	X	X	X	X	X	X	X
	Adapter Bowl	T-420-25	X	X	X	X	X	X	X	X	X
	Collet	T-400-110C	X	X	X	X	X				
	Collet	ET401DC-M195S						X	X	X	X
	Spacer Ring	ET1000SR-M100A					X				
	Spacer Ring	ET313SR-045A	X	X							
-08	Spacer Ring	ET313SR-060D			X	X					
	Spacer Ring	T-400-37						X	X		
	Spacer Ring	T-400-10								X	X
	Machine Bowl	T-420-26	X	X	X	X	X	X	X	X	X
	Adapter Bowl	T-420-25	X	X	X	X	X	X	X	X	X
	Collet	T-400-41C	X	X	X	X	X				
	Collet	ET401DC-M230S						X	X	X	X
-10	Spacer Ring	ET1000SR-M190D	X	X							
	Spacer Ring	ET1000SR-M395D			X	X					
	Spacer Ring	T-400-62						X	X		
	Spacer Ring	T-400-10								X	X
-12	Machine Bowl	T-420-26	X	X			X				
	Collet	ET420SR-M495A	X	X							
	Collet	T-420-30C	X	X	X	X					
	Collet	ET1000DC-M295S						X	X		
-16	Collet	T-420-86C								X	X
	Spacer Ring	T-420-29	X	X							
	Spacer Ring	T-400-10			X	X					
	Spacer Ring	ET1000SR-M115D						X	X		
	Spacer Ring	ET420SR-M215A								X	X
	Machine Bowl	T-420-26	X	X	X	X		X	X	X	X
	Collet	T-421-10C	X	X	X	X					
-18	Collet	ET1001DC-M390S						X	X	X	X
	Spacer Ring	ET420SR-M660A	X	X							
	Spacer Ring	ET425SR-240A			X	X					
	Spacer Ring	ET420SR-M215A						X	X	X	X
	Spacer Ring										

■ 100R7 ■ 100R8 ■ 100R18



T-480



Dash size	Part type	Fitting	4TA				1A/Z w/ sleeve (FF91064)				
		Hose	3TR7	3TR7N	3TR8	3TR8N	3TR18CT	3TR7	3TR7N	3TR8	3TR8N
		Part number									
-02	Machine Bowl	T-420-26	X								
	Adapter Bowl	T-420-25	X								
	Collet	ET1000DC-M065S	X								
	Spacer Ring	ET313SR-120D	X								
-03	Machine Bowl	T-420-26	X	X							
	Adapter Bowl	T-420-25	X	X							
	Collet	ET1000DC-M095S	X	X							
	Spacer Ring	T-400-10	X	X							
-04	Machine Bowl	T-420-26	X	X	X	X	X	X	X	X	
	Adapter Bowl	T-420-25	X	X	X	X	X	X	X	X	
	Collet	T-400-109C	X	X	X	X	X				
	Collet	T-400-121C						X	X		
	Spacer Ring	T-400-37	X	X			X				
	Spacer Ring	ET1000SR-M190D			X	X					
	Spacer Ring	T-400-46						X	X		
-05	Machine Bowl	T-420-26	X	X			X				
	Adapter Bowl	T-420-25	X	X			X				
	Collet	T-400-121C	X	X			X				
	Spacer Ring	ET1000SR-M190D	X	X			X				
-06	Machine Bowl	T-420-26	X	X	X	X	X	X	X	X	
	Adapter Bowl	T-420-25	X	X	X	X	X	X	X	X	
	Collet	T-400-110C	X	X	X	X	X				
	Collet	ET401DC-M195S						X	X	X	
	Spacer Ring	ET1000SR-M100A	X	X			X				
	Spacer Ring	ET313SR-060D			X	X					
	Spacer Ring	T-400-37						X	X		
	Spacer Ring	T-400-10								X	
-08	Machine Bowl	T-420-26	X	X	X	X	X	X	X	X	
	Adapter Bowl	T-420-25	X	X	X	X	X	X	X	X	
	Collet	T-400-41C	X	X	X	X	X				
	Collet	ET401DC-M230S						X	X	X	
	Spacer Ring	ET1000SR-M265D					X				
	Spacer Ring	ET1000SR-M190D	X	X							
	Spacer Ring	ET1000SR-M395D			X	X					
	Spacer Ring	T-400-62						X	X		
-10	Spacer Ring	T-400-10								X	
	Machine Bowl	T-420-26	X	X			X				
	Collet	ET1000DC-M250S	X	X			X				
	Spacer Ring	T-400-46R	X	X			X				
-12	Spacer Ring	ET420SR-M495A									
	Machine Bowl	T-420-26	X	X	X	X		X	X	X	
	Collet	T-420-30C	X	X	X	X					
	Collet	ET1000DC-M295S						X	X		
	Collet	T-420-86C								X	
	Spacer Ring	T-420-29	X	X							
	Spacer Ring	T-400-10			X	X					
	Spacer Ring	ET1000SR-M115D						X	X		
-16	Spacer Ring	ET420SR-M215A								X	
	Machine Bowl	T-420-26	X	X	X	X		X	X	X	
	Collet	T-421-10C	X	X	X	X					
	Collet	ET1001DC-M390S						X	X	X	
	Spacer Ring	ET420SR-M660A	X	X							
	Spacer Ring	ET425SR-240A			X	X					
	Spacer Ring	ET420SR-M215A						X	X	X	

# Tooling reference

100R7 100R8 100R18



ET4000



ET4001



Dash size	Part type	Fitting	4TA				1A/Z w/ sleeve (FF91064)			
		Hose	3TR7	3TR7N	3TR8	3TR8N	3TR18CT	3TR7	3TR7N	3TR8
-03	Machine Bowl	ET4000AR-001	X	X						
	Adapter Bowl	T-410-25	X	X						
	Collet	ET1000DC-M095S	X	X						
	Spacer Ring	T-410-10	X	X						
-04	Machine Bowl	ET4000AR-001	X	X	X	X	X	X	X	
	Adapter Bowl	T-410-25	X	X	X	X	X	X	X	
	Collet	T-400-109C	X	X	X	X	X			
	Collet	T-400-121C						X	X	
	Spacer Ring	T-410-39					X			
	Spacer Ring	ET4000SR-M100A	X	X						
	Spacer Ring	ET4000SR-M190D			X	X				
-05	Spacer Ring	T-410-78R						X	X	
	Machine Bowl	ET4000AR-001	X	X			X			
	Adapter Bowl	T-410-25	X	X			X			
	Collet	T-400-121C	X	X			X			
	Spacer Ring	ET4000SR-M190D					X			
-06	Spacer Ring	T-440-79R	X	X						
	Machine Bowl	ET4000AR-001	X	X	X	X	X	X	X	X
	Adapter Bowl	T-410-25	X	X	X	X	X	X	X	X
	Collet	T-400-110C	X	X	X	X	X			
	Collet	ET401DC-M195S						X	X	X
	Spacer Ring	ET4000SR-M100A	X	X			X			
	Spacer Ring	T-440-79R			X	X				
	Spacer Ring	T-410-39						X	X	
	Spacer Ring	T-400-10								X
-08	Machine Bowl	ET4000AR-001	X	X	X	X	X	X	X	X
	Adapter Bowl	T-410-25	X	X	X	X	X	X	X	X
	Collet	T-400-41C	X	X	X	X	X			
	Collet	ET401DC-M230S						X	X	X
	Spacer Ring	T-410-10					X			
	Spacer Ring	ET4000SR-M190D	X	X						
	Spacer Ring	T-410-11			X	X				
-10	Spacer Ring	T-410-41						X	X	
	Spacer Ring	T-400-10								X
	Machine Bowl	ET4000AR-001					X			
	Collet	T-440-85C					X			
-12	Spacer Ring	ET4000SR-M405A					X			
	Machine Bowl	ET4000AR-001	X	X	X	X		X	X	X
	Collet	T-440-85C	X	X	X	X				X
	Collet	ET4000DC-M320S						X	X	
-16	Collet	T-440-86C								X
	Spacer Ring	ET4000SR-M405A	X	X						
	Spacer Ring	ET4000SR-M180A			X	X				X
	Spacer Ring	ET4000SR-M560A						X	X	
-16	Machine Bowl	ET4000AR-001	X	X	X	X		X	X	X
	Collet	T-470-16C	X	X	X	X				
	Collet	ET4001DC-M380S						X	X	X
	Spacer Ring	ET4000SR-M560A	X	X						
	Spacer Ring	ET525SR-195A			X	X				
	Spacer Ring	T-440-82R						X	X	X

■ 100R7 ■ 100R8 ■ 100R18



T410 and T440



Dash size	Part type	Part number	Fitting		4TA			1A/Z w/ sleeve (FF91064)				
			Hose		3TR7	3TR7N	3TR8	3TR8N	3TR18CT	3TR7	3TR7N	3TR8
-03	Machine Bowl	T-410-26	X	X								
	Adapter Bowl	T-410-25	X	X								
	Collet	ET1000DC-M095S	X	X								
	Spacer Ring	T-410-10	X	X								
-04	Machine Bowl	T-410-26	X	X	X	X	X		X	X		
	Adapter Bowl	T-410-25	X	X	X	X	X		X	X		
	Collet	T-400-109C	X	X	X	X	X					
	Collet	T-400-121C							X	X		
	Spacer Ring	T-410-39						X				
	Spacer Ring	ET4000SR-M100A	X	X								
	Spacer Ring	ET4000SR-M190D				X	X					
-05	Spacer Ring	T-410-78R							X	X		
	Machine Bowl	T-410-26	X	X					X			
	Adapter Bowl	T-410-25	X	X					X			
	Collet	T-400-121C	X	X					X			
	Spacer Ring	ET4000SR-M190D						X				
-06	Spacer Ring	T-440-79R	X	X								
	Machine Bowl	T-410-26	X	X	X	X	X		X	X	X	X
	Adapter Bowl	T-410-25	X	X	X	X	X		X	X	X	X
	Collet	T-400-110C	X	X	X	X	X					
	Collet	ET401DC-M195S							X	X	X	X
	Spacer Ring	ET4000SR-M100A	X	X				X				
	Spacer Ring	T-440-79R				X	X					
	Spacer Ring	T-410-39							X	X		
-08	Spacer Ring	T-400-10								X	X	
	Machine Bowl	T-410-26	X	X	X	X	X		X	X	X	X
	Adapter Bowl	T-410-25	X	X	X	X	X		X	X	X	X
	Collet	T-400-41C	X	X	X	X	X					
	Collet	ET401DC-M230S							X	X	X	X
	Spacer Ring	T-410-10						X			X	X
	Spacer Ring	ET4000SR-M190D	X	X								
	Spacer Ring	T-410-11				X	X					
	Spacer Ring	T-410-41							X	X		
-10	Machine Bowl	T-410-26						X				
	Collet	T-440-85C						X				
	Spacer Ring	ET4000SR-M405A						X				
-12	Machine Bowl	T-410-26	X	X	X	X			X	X	X	X
	Collet	T-440-85C	X	X	X	X						
	Collet	ET4000DC-M320S							X	X		
	Collet	T-440-86C									X	X
	Spacer Ring	ET4000SR-M405A	X	X								
	Spacer Ring	ET4000SR-M180A				X	X				X	X
	Spacer Ring	ET4000SR-M560A							X	X		
-16	Machine Bowl	T-410-26	X	X	X	X			X	X	X	X
	Collet	T-470-16C	X	X	X	X						
	Collet	ET4001DC-M380S							X	X	X	X
	Spacer Ring	ET4000SR-M560A	X	X								
	Spacer Ring	ET525SR-195A				X	X					
	Spacer Ring	T-440-82R							X	X	X	X

# Tooling reference

100R7 100R8 100R18



ET1000



Dash size	Part type	Fitting	4TA				1A/Z w/ sleeve (FF91064)			
		Hose	3TR7	3TR7N	3TR8	3TR8N	3TR18CT	3TR7	3TR7N	3TR8
-02	Machine Bowl	ET1000AR-001	X							
	Collet	ET1000DC-M065S	X							
	Spacer Ring	ET313SR-120D	X							
-03	Machine Bowl	ET1000AR-001	X	X						
	Collet	ET1000DC-M095S	X	X						
	Spacer Ring	T-400-10	X	X						
-04	Adapter Bowl	ET1000AR-001	X	X	X	X	X	X	X	
	Collet	T-400-109C	X	X	X	X	X			
	Collet	T-400-121C						X	X	
	Collet	ET401DC-M195S								
	Spacer Ring	T-400-37	X	X			X			
	Spacer Ring	ET1000SR-M190D			X	X				
-05	Spacer Ring	T-400-46						X	X	
	Adapter Bowl	ET1000AR-001	X	X			X			
	Collet	T-400-121C	X	X			X			
-06	Spacer Ring	ET1000SR-M190D	X	X			X			
	Adapter Bowl	ET1000AR-001	X	X	X	X	X	X	X	X
	Collet	T-400-110C	X	X	X	X	X			
-08	Collet	ET401DC-M195S						X	X	X
	Spacer Ring	ET1000SR-M100A	X	X			X			
	Spacer Ring	ET313SR-060D			X	X				
	Spacer Ring	T-400-37						X	X	
	Spacer Ring	ET1000C-0012								X
	Adapter Bowl	ET1000AR-001	X	X	X	X	X	X	X	X
-10	Collet	T-400-41C	X	X	X	X	X			
	Collet	ET401DC-M230S						X	X	X
	Spacer Ring	ET1000SR-M265D					X			
-12	Spacer Ring	ET1000SR-M190D	X	X						
	Spacer Ring	ET1000SR-M395D			X	X				
	Spacer Ring	T-400-62						X	X	
	Spacer Ring	T-400-10								X
	Collet	ET1000DC-M250S	X	X			X			
	Spacer Ring	T-400-46R	X	X			X			
-16	Collet	T-420-30C	X	X	X	X				
	Collet	ET1000DC-M295S						X	X	
	Collet	T-420-86C								X
	Spacer Ring	T-420-29	X	X						
	Spacer Ring	ET1000C-0012			X	X				
	Spacer Ring	ET1000SR-M115D						X	X	
	Spacer Ring	ET420SR-M215A								X
	Collet	T-421-10C	X	X	X	X				
	Collet	ET1001DC-M390S						X	X	X
	Spacer Ring	ET420SR-M660A	X	X						
	Spacer Ring	ET425SR-240A			X	X				
	Spacer Ring	ET420SR-M215A						X	X	X

■ 100R7 ■ 100R8 ■ 100R18



FT1380



ET1187



FT1390



Dash size	Machine	Die cage part number	Fitting				4TA			1A/Z w/ sleeve (FF91064)		
			Hose	3TR7	3TR7N	3TR8	3TR8N	3TR18CT	3TR7	3TR7N	3TR8	3TR8N
-02	FT1380	FT1380-275-M090	69									
	ET1187	FT1380-275-M090	69									
	FT1390	FT1307-200-M090	223									
-03	FT1380	FT1380-275-M120	49	49								
	ET1187	FT1380-275-M120	49	49								
	FT1390	FT1307-200-M120	205	205								
-04	FT1380	FT1380-200-M150	40	40				40	80	80		
	ET1187	FT1380-200-M165			45	45		40	80	80		
	FT1380	FT1380-275-M150	40	40				40	80	80		
-05	FT1390	FT1307-200-M150	328	328	271	271	323	246	246			
	FT1380	FT1380-200-M150	100	100				108				
	ET1187	FT1380-275-M150	100	100				108				
-06	FT1390	FT1307-200-M150	262	262				270				
	FT1380	FT1380-200-M180	55	55	35	35	60		105	105		
	ET1187	FT1380-275-M180	55	55	35	35	60		105	105		
-07	FT1380	FT1380-200-M200			35							
	ET1187	FT1380-275-M200			35	35						
	FT1380	FT1380-200-M210								35	35	
-08	FT1380	FT1380-275-M210								35	35	
	ET1187	FT1380-200-M240							50	50	100	100
	FT1380	FT1380-275-M240							50	50	100	100
-09	FT1390	FT1307-200-M210	221	221	279	279	225		271	271		
	FT1390	FT1307-200-M210									193	193
	FT1390	FT1307-200-M180										
-10	FT1380	FT1380-200-M210	80	80	115	115	90					
	ET1187	FT1380-275-M210	80	80	115	115	90					
	FT1390	FT1307-200-M240							50	50	100	100
-11	FT1380	FT1307-200-M210	243	243	288	288	260					
	ET1187	FT1307-200-M240							223	223	237	237
	FT1390	FT1307-200-M240										
-12	FT1380	FT1380-200-M280						15				
	ET1187	FT1380-275-M280						15				
	FT1390	FT1307-200-M240	94	94								
-13	FT1380	FT1380-200-M280										
	ET1187	FT1380-275-M280										
	FT1390	FT1307-200-M240	263	263								
-14	FT1380	FT1380-200-M280	15	15	50	50						
	ET1187	FT1380-275-M280	15	15	50	50						
	FT1390	FT1307-200-M240										
-15	FT1380	FT1380-200-M280	15	15	50	50						
	ET1187	FT1380-275-M320							35	35	50	50
	FT1390	FT1307-200-M240							35	35	50	50
-16	FT1380	FT1380-200-M320										
	ET1187	FT1380-275-M320										
	FT1390	FT1307-200-M240	160	160	224	224			363	363		
-17	FT1380	FT1380-200-M320							205	205	241	241
	ET1187	FT1380-200-M370	30	30	45	45			155	155	45	45
	FT1390	FT1307-200-M370	211	211	223	223			329	329	334	334

# Chemical resistance data

This chart is intended to serve as a guide and does not guarantee suitability of hose material with the chemicals listed.  
 Final selection of materials is dependent on many factors including variations in temperature, pressure, and duration of exposure.

<b>Hose Material Key</b>		<b>Resistance Rating Key</b>	
N = Nylon	H = Polyester	G = Good	P = Poor
		L = Limited	NT = Not Tested

N	H	N	H	N	H
Acetaldehyde	G G	Carbon Disulfide	G L	Fatty Acid	G G
Acetic Acid	L L	Carbon Monoxide	G G	Ferric Chloride	L NT
Acetic Anhydride	L L	Carbon Tetrachloride	G P	Ferric Sulphate	G G
Acetone	G L	Carbonic Acid	G L	Fluoboric Acid	NT P
Acetyl Bromide	P P	Castor Oil	G L	Fluorine	P P
Acetyl Chloride	P P	Caustic Potash (>20%)	L L	Fluorosilicic	NT NT
Acetylene	G G	Caustic Potash (<20%)	G L	Formaldehyde	G L
Air	G G	Caustic Soda (>20%)	L L	Formic Acid	P P
*Alcohols	G L	Caustic Soda (<20%)	G L	Freon	G L
Aluminum Chloride	P NT	Cellusolves Union Carbide	G P	*Fruit Juice	G G
Aluminum Sulphate	G NT	Cellulubes Celanese (Hydraulic Fluid, Phosphate Ester Base)	G P	Fuel Oil (Aromatic Gas) 100 Octane	G G
Alums	P NT	Chloracetic Acid	P P	Fuel Oil	G G
Ammonia Gas	P P	Chloroform	G P	Furfuryl Alcohol	G G
Ammonium Chloride	G G	Chlordane	G G	Gallic Acid (<20%)	G L
Ammonium Hydroxide	P P	Chlorinated Solvents	G P	** Gas (Natural)	G G
Ammonium Nitrate	G L	Chlorine (Dry)	P P	Gas Oil	G GL
Ammonium Phosphate	G L	Chlorine (Water) (<20%)	L P	Gasoline	G G
Ammonium Sulphate	G L	Chromic Acid	P P	Gasoline (Aromatic)	G G
Amyl Acetate	G L	Chromium Salts	G G	Gasoline (Non-Aromatic)	G G
Amyl Alcohol	G G	*Cider	G G	Gelatin	G G
Anethole	G NT	Citric Acid	G L	Glucose	G G
Aniline	L P	Coal Gas	G G	Glue (Depends on type)	G G
Animal Oils	G G	Copper Chloride	L G	†Glycerine	G G
Antimony Salts	G G	Copper Sulphate	G G	†Glycol	G G
Apoclor Monsanto (Chlorinated Hydrocarbon Hydraulic Fluid)	G L	*Corn Oil	G G	Greases	G G
Aromatic Hydrocarbons	G L	Cottonseed Oil	G G	Heavy Water (D2O)	G G
Arsenic Salts	G G	Creosote	P P	Heptane	G G
Asphalt	G G	Cresols	P P	Hexane	G G
Auto Transmission Fluid	G G	Cresylic Acid	P P	†Houghto Safe Houghton 600 Series (Hyd. Fluid Water Glycol Base)	G L
Barium Chloride	G G	Crude Petroleum Oil	G L	†Houghto Safe Houghton 1000 Series (Phosphate Ester Base)	G L
Barium Salts	G G	Cupric Sulphate	L L	Hydraulic Fluid Petroleum Base	G G
Basic Copper Arsenate	G G	Cyclohexane	G G	†Hydraulic Fluid Water Glycol Base	G G
Benzaldehyde	G G	Cyclohexanone	G G	†Hydraulic Fluid	
Benzene	G L	Decalin	G NT	Phosphate Ester	G L
Benzoic Acid	G P	Diacetone Alcohol	G L	Hydraulic Oil	G G
Benzol (Benzene)	G L	Diammonium Phosphate	G L	Hydrochloric Acid (10%)	G P
Benzyl Alcohol	L L	Dibutyl Phthalate	G L	Hydrocyanic Acid	P NT
Borax	G G	Diesel Fuel	G G	Hydrofluoric Acid	P P
Bordeaux Mixture	G G	Diethanolamine (20% conc.)	G L	Hydrogen Gas	G G
Boric Acids	G G	Diethyl Ether	G L	Hydrogen Peroxide (dil.)	G G
Boric Copper Sulphate	G G	Diocetyl Phosphate	G L	Hydrogen Peroxide (conc.)	P P
Bromine	P P	Diocetylphthalate	G L	Hydrogen Sulphide	L L
Butanol	G G	Enamels	G G	†Hydrolube Union Carbide—(Hydraulic Fluid Water Glycol Base)	G L
* Butter	G G	Essential Oils	G G	Hrus Shell 902 Hydraulic Fluid (Water-Oil Emulsion) Sulphide	G G
Butyl Acetate	G L	* Ethanol	G L	Isocyanates	G G
Calcium Arsenate	G G	Ether	G L	Isopropyl Acetate	G L
Calcium Bisulphide	G G	Ethyl Acetate	G L	Kerosene	G G
Calcium Chloride	G G	Ethyl Chloride	G P	Ketones	G L
Calcium Hydroxide (<20%)	G L	Ethylene Chlorhydrin	P P	Lacquer Solvents	G L
Calcium Hypochlorite	G L	Ethylenedichloride	G P	Lactic Acid	G NT
Calcium Salts	G G	†Ethylene Glycol	G G	Lard	G G
Carbolic Acid	P P	Ethylene Oxide	G L		
Carbon Bisulfide	G L				

N	H	N	H	N	H
Lead Arsenate	G G	Petroleum Oils (Sour)	G L	Tar Oil	G G
Lead Sulphate	G G	Petroleum Oils (Refined)	G G	Tartaric Acid	G G
Lead Tetramethyl	G G	Phenolates	L L	Toluene	G L
Lime	G G	Phenols	P P	Toluol	G L
Linseed Cake	G G	Phosphoric Acid	G P	Tributyl Phosphate	G L
Linseed Oil	G G	Picric Acid	L P	Tricesylphosphate	G L
Lubricating Oils, Petroleum Base	G G	Potash (Potassium Hydroxide)	L P	Trichloracetic Acid	P P
†Lubricating Oils, Diester Base	G L	Potassium Chloride	G G	Trichloroethylene	G P
Magnesium Chloride	G G	Potassium Hydroxide (50% conc.)	L P	†Trisodium Phosphate Solution	G L
Magnesium Hydroxide (<20%)	G L	Potassium Nitrate	G G	Turpentine	G G
Magnesium Sulphate	G G	Potassium Permanganate (5% conc.)	P P	†Ucon Union Carbide (Hydraulic Fluid Water Glycol Base)	G L
Maleic Acid	G L	Potassium Sulphate	G G	Urea	G L
Mercuric Chloride	G G	Propane	G G	Uric Acid	G P
Mercury	G G	†Pydrual (Stauffer) F-9, 150, 600, 625	G L	Varnish	G G
**Methane	G G	Pyrethrum	G G	Vinegar	G L
Methanol	G L	Pyridine	L L	† Water (150°F)	G G
Methyl Acetate	G L	†Sea Water	G G	White and Bagley No. 2190 Cutting Oil	G NT
Methyl Bromide	L P	†Skydrol Monsanto 500, 7000	G P	*Wine	G G
Methyl Chloride	G P	†Soap Solution (conc.)	G G	Wool Oil	G G
Methyl Sulphate	G G	* † Soda Water	G G	Xylol	G L
Methylethylketone (MEK)	G L	Sodium Bicarbonate	G G	Xylene	G L
Methylisobutylketone (MIBK)	G L	Sodium Bisulfite	G G	Zinc Chloride	G G
*Milk	G G	Sodium Borate	G G	Zinc Hydrate	P L
Mineral Oil	G G	Sodium Carbonate	G G	Zinc Sulphate	P L
Molasses	G G	Sodium Chloride	G G		
Mustard	G G	Sodium Cyanide	G G		
Naphtha	G L	Sodium Hydroxide (<20%)	G L		
Naphthalene	G L	Sodium Hypochlorite	L L		
Nickel Chloride	P P	Sodium Nitrate	G G		
Nicotine	G G	†Sodium Phosphate Solution	G G		
Nitric Acid (<20%)	L L	Sodium Silicate	G G		
Nitric Acid (>20%)	L P	Sodium Sulphate	G G		
Nitrobenzene	G P	Sodium Thiosulphate	G G		
* Nitrous Oxide	G G	Solutions/Emulsions 2-4D DDT Preparation Hydroxy Quinoline	G NT		
Oil	G G	Stannous Chloride	L G		
* Oil of Turpentine	G G	Steam	P P		
Oleic Acid	G G	Stearic Acid	G G		
OS 45 Monsanto Hydraulic Fluid (Silicate Ester Base)	G L	Stearin	G G		
Oxalic Acid (-30%)	G L	Stoddard Solvent	G P		
Oxygen	Refer to Factory	Styrene	G L		
Ozone	G G	Sulphur	G G		
Paint (Oil Base)	G G	Sulphur Dioxide	P P		
Paint Solvents (Oil Base)	G L	Sulphur Trioxide	L P		
Palmitic Acid	G G	Sulphur Acid (dil.)	L LP		
Pentane	G G	Sulphur Acid (conc.)	P P		
Perchloric Acid	P P	Sulphurous Acid	P LP		
Perchlorethylene	G P	Tannic Acid	G L		

\* Does not imply NSF or FDA compliance

† Recommended operating temperature not to exceed +150°F (+66°C)

\*\* Does not imply AGA or UL compliance

% Recommended operating temperature not to exceed +100°F (+37.8°C)

### Hose Material Reference Chart

Series	Core
3TR7	Nylon
3TR7N	Nylon
3TR8	Nylon
3TR8N	Nylon
3TR18CT	Polyester



## Synflex Optimum

by Danfoss

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